

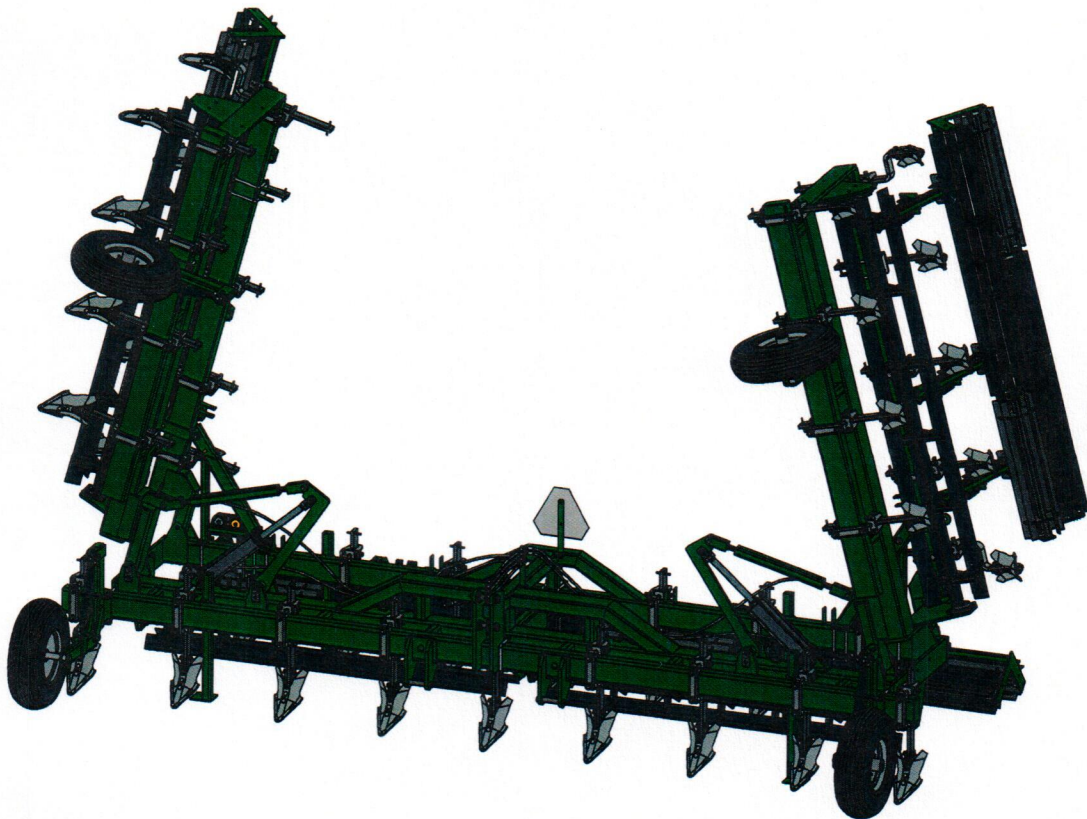


## Bedder Chopper

16 Row 30" Centers

302 Series

8/22/2016

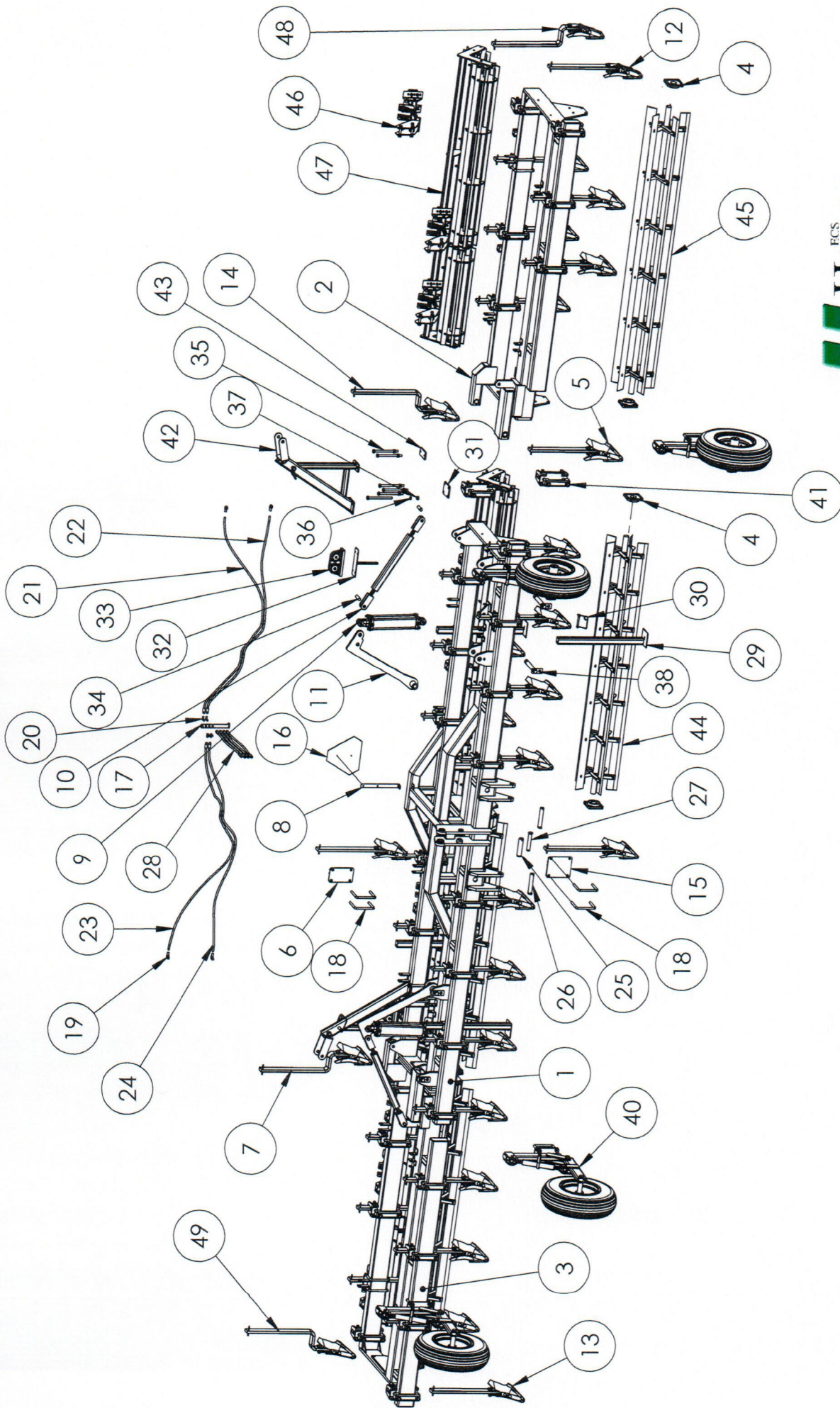


| ITEM NO. | PART NUMBER      | DESCRIPTION                                | Def<br>ault<br>/QT<br>Y. |
|----------|------------------|--------------------------------------------|--------------------------|
| 1        | MFG030748        | Assembly, Center Mainframe                 | 1                        |
| 2        | MFG030747L       | Assembly, Roller LH Wing                   | 1                        |
| 3        | MFG030747R       | Assembly, Roller RH Wing                   | 1                        |
| 4        | 5BRGNANF211-35R3 | Bearing, Roller                            | 8                        |
| 5        | MFG030753        | Assembly, Straight Plow                    | 28                       |
| 6        | MFG030712        | Assembly, Roller Shank Bracket             | 3                        |
| 7        | MFG030751        | Assembly, Left 7" Offset Shank             | 1                        |
| 8        | MFG030504        | Bracket, SMV                               | 1                        |
| 9        | 1475             | Cylinder, 4x16                             | 2                        |
| 10       | 4743             | Link, 26" Adjustment lift                  | 2                        |
| 11       | MFG030743        | Assembly, Roller Lift Arm                  | 2                        |
| 12       | MFG030754        | Assembly, Left Outer Row Plow              | 1                        |
| 13       | MFG030755        | Assembly, Right Outer Row Plow             | 1                        |
| 14       | MFG030752        | Assembly, Right 7" Offset Shank            | 1                        |
| 15       | MFG030744        | Assembly, Roller Center Shank Bracket      | 1                        |
| 16       | 5FEQSMV-GM       | Sign, Slow Moving Vehicle                  | 1                        |
| 17       | 4598             | Bracket, T Mount                           | 1                        |
| 18       | 8531             | U-Bolt, 3/4 7x4                            | 8                        |
| 19       | 9423             | Elbow, 90 Degree                           | 4                        |
| 20       | 5FEQ6WETX-WLN-S  | Elbow, 3/8" Bulkhead                       | 4                        |
| 21       | 5HOS9678         | Hose, 96-7/8"                              | 1                        |
| 22       | 5HOS9012         | Hose, 90-1/2"                              | 1                        |
| 23       | 5HOS102          | Hose, 102"                                 | 1                        |
| 24       | 5HOS9414         | HOSE, 94-1/4"                              | 1                        |
| 25       | MFG030823        | Pin, CAT4                                  | 1                        |
| 26       | MFG030879        | Pin, Hitch CAT3                            | 2                        |
| 27       | MFG030822        | Pin, Top Hitch CAT3                        | 1                        |
| 28       | 9659             | Hose, 60"                                  | 4                        |
| 29       | MFG030737        | Assembly, Roller Stand                     | 4                        |
| 30       | 1626             | Pin, Handle-Loc Hitch                      | 4                        |
| 31       | MFG030740        | Plate, Rear Wing Support Clamp             | 2                        |
| 32       | MFG030509        | Assembly, Light Bracket                    | 2                        |
| 33       | 5FEQAGLIGHT      | Light, Warning                             | 1                        |
| 34       | 5FEQHHC13        | Pin, 1 x 3-1/2                             | 4                        |
| 35       | 5BLT3410HXZ      | Bolt, 3/4"x10"                             | 12                       |
| 36       | 5WSHLOCK34Z      | Lock Washer, 3/4"                          | 12                       |
| 37       | 5NUT34HXZ        | Nut, 3/4"                                  | 12                       |
| 38       | MFG030286        | Bolt, 1-1/2" x 11" Folding Toolbar Hinge   | 4                        |
| 39       | 0307L            | Wheel, H.D. Offset Gauge LH                | 2                        |
| 40       | 0307R            | Wheel, H.D. Offset Gauge RH                | 2                        |
| 41       | 5FEQR-7434       | Holder, Shank                              | 30                       |
| 42       | MFG030698        | Assy, Bedder Safty Stop                    | 2                        |
| 43       | MFG030689        | Plate, Roller Rear Wng Otr Sup Mnt & Clamp | 2                        |
| 44       | MFG031017        | Assembly, 104.5" Chopper w/Blades          | 2                        |
| 45       | MFG031015        | Assembly, 116" Chopper w/ Blades           | 2                        |
| 46       | 4900             | Assembly, 31" Basket Linkage Arm Complete  | 12                       |
| 47       | MFG030676        | Assembly, 118" Basket Frame Complete       | 4                        |
| 48       | MFG030756        | Assembly, Left 7" Offset Shank             | 1                        |
| 49       | MFG030757        | Assembly, Right 7" Offset Shank            | 1                        |



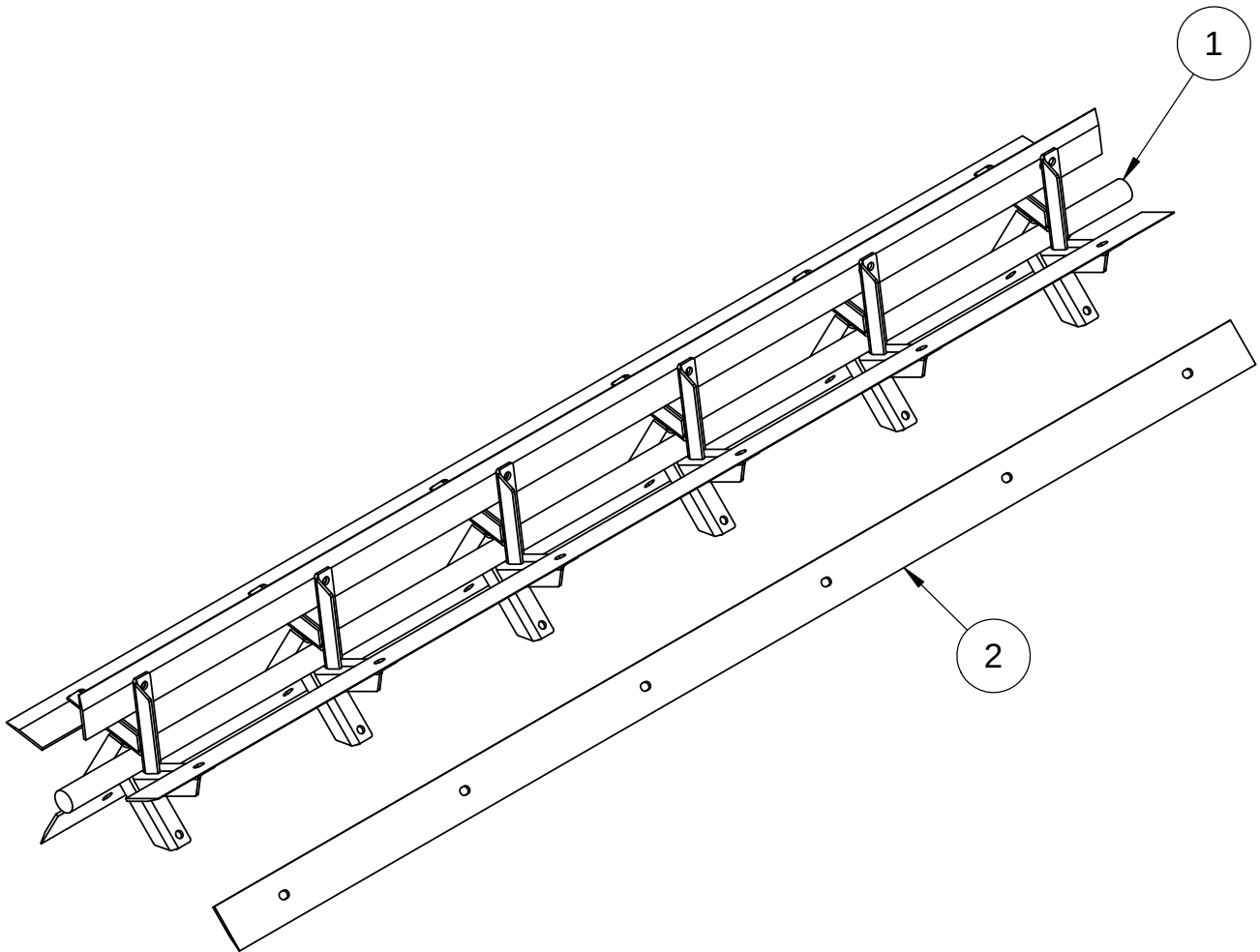
|                  |                                   |              |
|------------------|-----------------------------------|--------------|
| SIZE<br><b>A</b> | DWG. NO.<br>Chopper Explode 16-30 | REV          |
|                  | 8/22/2016                         | SHEET 2 OF 2 |





| SIZE     | DWG. NO.              | REV          |
|----------|-----------------------|--------------|
| <b>A</b> | Chopper Explode 16-30 |              |
|          | 8/22/2016             | SHEET 1 OF 2 |

| ITEM NO. | PART NUMBER | DESCRIPTION                               | QTY. |
|----------|-------------|-------------------------------------------|------|
| 1        | MFG031014   | Assy, 116" Chopper Welded                 | 1    |
| 2        | MFG031018   | 116" 6 Hole Spiral Blade w/ Straight Ends | 5    |

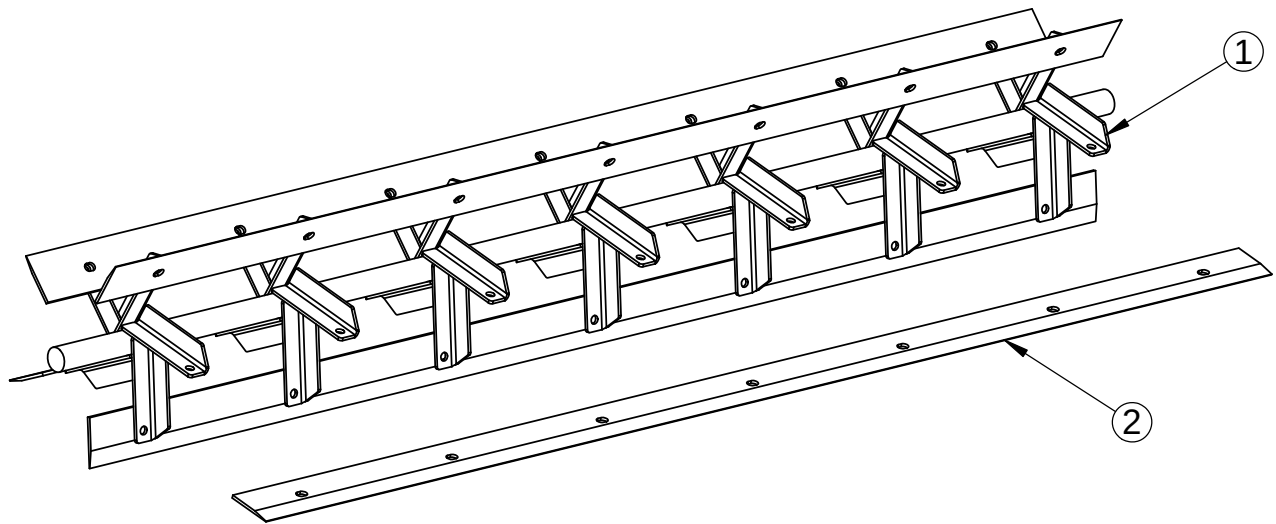


## 116" CHOPPER ASSEMBLY W/ BLADES



|                  |                       |              |
|------------------|-----------------------|--------------|
| SIZE<br><b>A</b> | DWG. NO.<br>MFG031015 | REV          |
|                  | 2/25/2021             | SHEET 1 OF 1 |

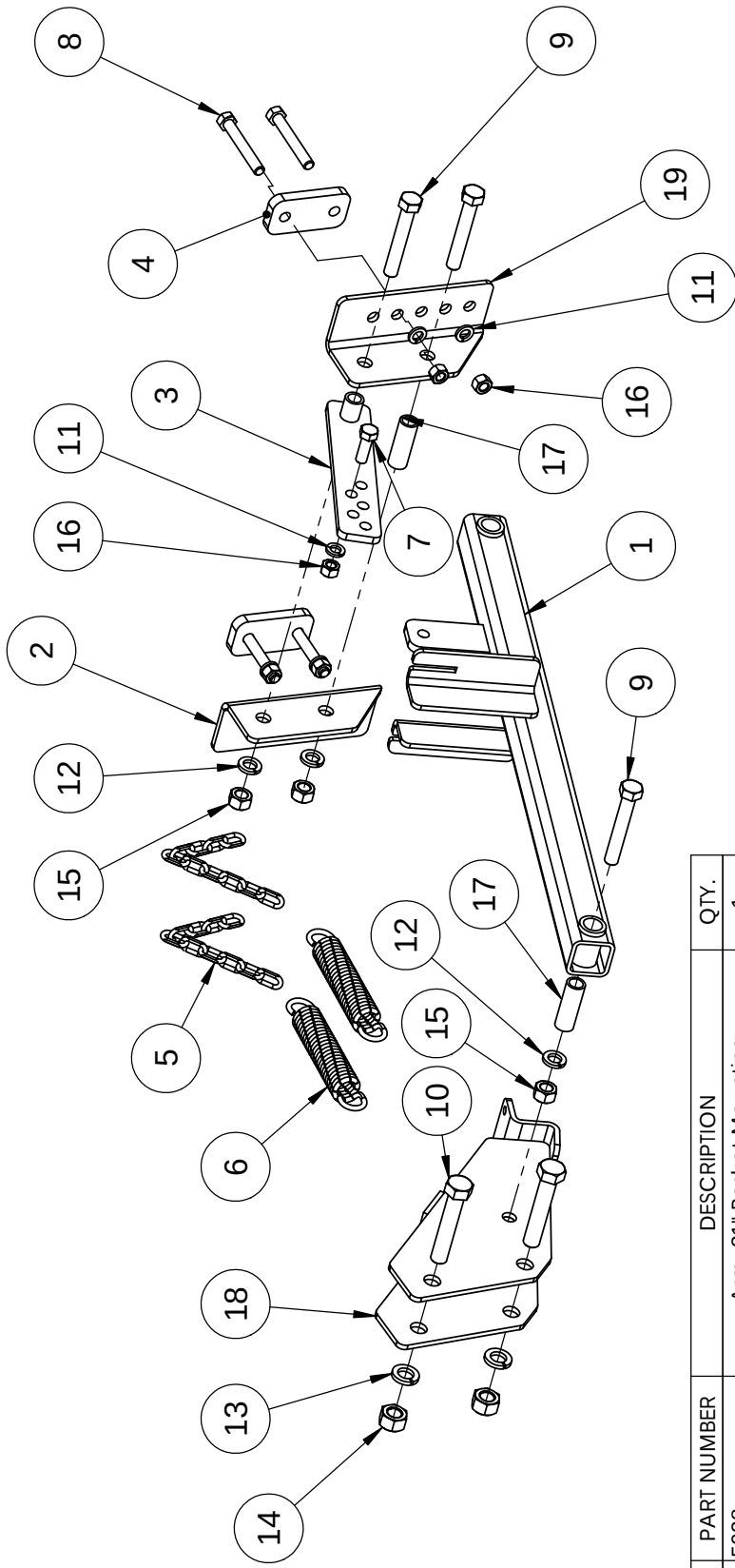
| ITEM NO. | PART NUMBER | DESCRIPTION                                  | QTY. |
|----------|-------------|----------------------------------------------|------|
| 1        | MFG031016   | Assembly, 104.5 Chopper Welded               | 1    |
| 2        | MFG031019   | Blade, 104.5" 7-Hole Spiral W/ Straight Ends | 5    |



# **104.5" CHOPPER ASSEMBLY W/ BLADES**



|                  |                       |              |
|------------------|-----------------------|--------------|
| SIZE<br><b>A</b> | DWG. NO.<br>MFG031017 | REV          |
|                  | 12/4/2020             | SHEET 1 OF 1 |



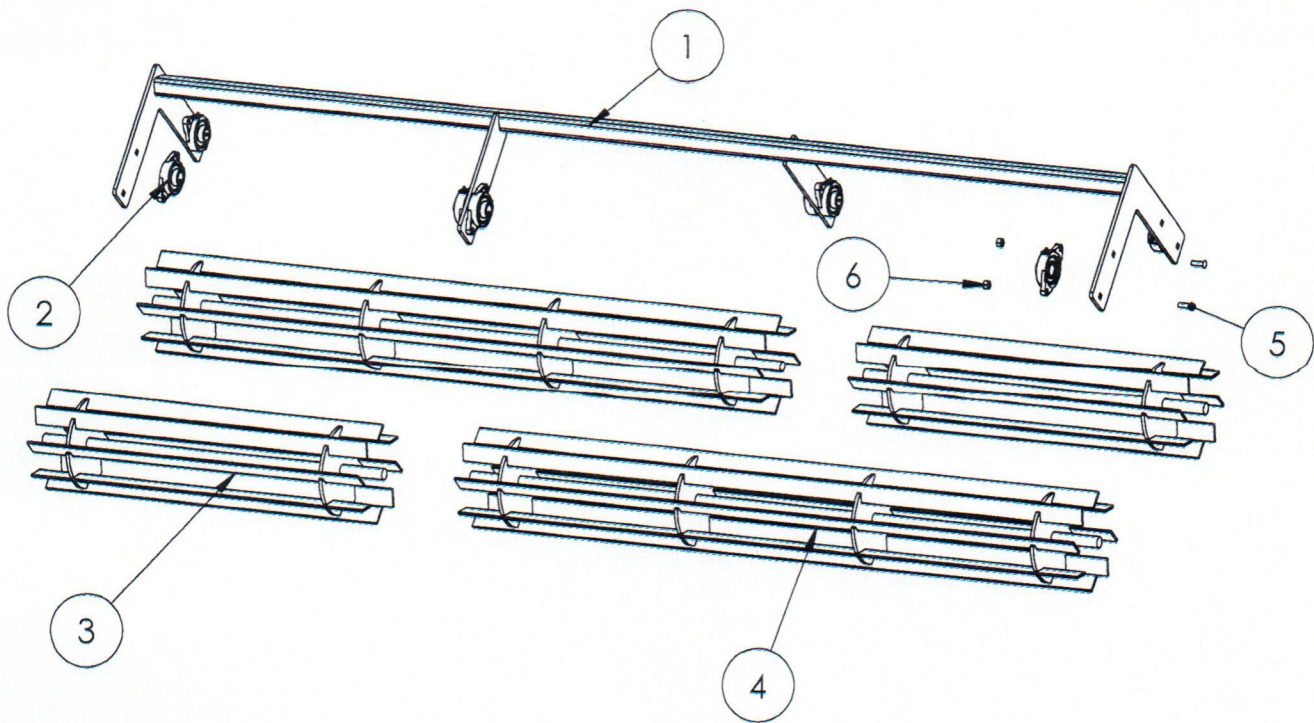
| ITEM NO. | PART NUMBER  | DESCRIPTION                       | QTY. |
|----------|--------------|-----------------------------------|------|
| 1        | 5038         | Arm, 31" Basket Mounting          | 1    |
| 2        | 4573L        | Angle, LH Basket Frame Attachment | 1    |
| 3        | 1939         | Link, Basket Adjustment           | 1    |
| 4        | 4396         | Clamp, Basket Linkage             | 2    |
| 5        | 4335         | Chain 3/16" 10 Links Long         | 2    |
| 6        | 4336         | Spring, Basket Linkage            | 2    |
| 7        | 5BLT12112HXZ | Bolt, 1/2" X 1-1/2"               | 1    |
| 8        | 5BLT12312HXZ | Bolt, 1/2" X 3/12"                | 4    |
| 9        | 5BLT584HXZ   | Bolt, 5/8" X 4"                   | 3    |
| 10       | 5BLT344HXZ   | Bolt, 3/4" X 4"                   | 2    |
| 11       | 5WSHLOCK12Z  | Lock Washer, 1/2"                 | 5    |
| 12       | 5WSHLOCK58Z  | Lock Washer, 5/8"                 | 3    |
| 13       | 5WSHLOCK34Z  | Lock Washer, 3/4"                 | 2    |
| 14       | 5NUT34HXZ    | Nut, 3/4"                         | 2    |
| 15       | 5NUT58HXZ    | Nut, 5/8"                         | 3    |
| 16       | 5NUT12HXZ    | Nut, 1/2"                         | 5    |
| 17       | 4271         | Bushing, Basket Arm Pivot         | 2    |
| 18       | 4571         | Mount, Basket Arm                 | 1    |
| 19       | 4573R        | Angle, RH Basket Frame Attachment | 1    |



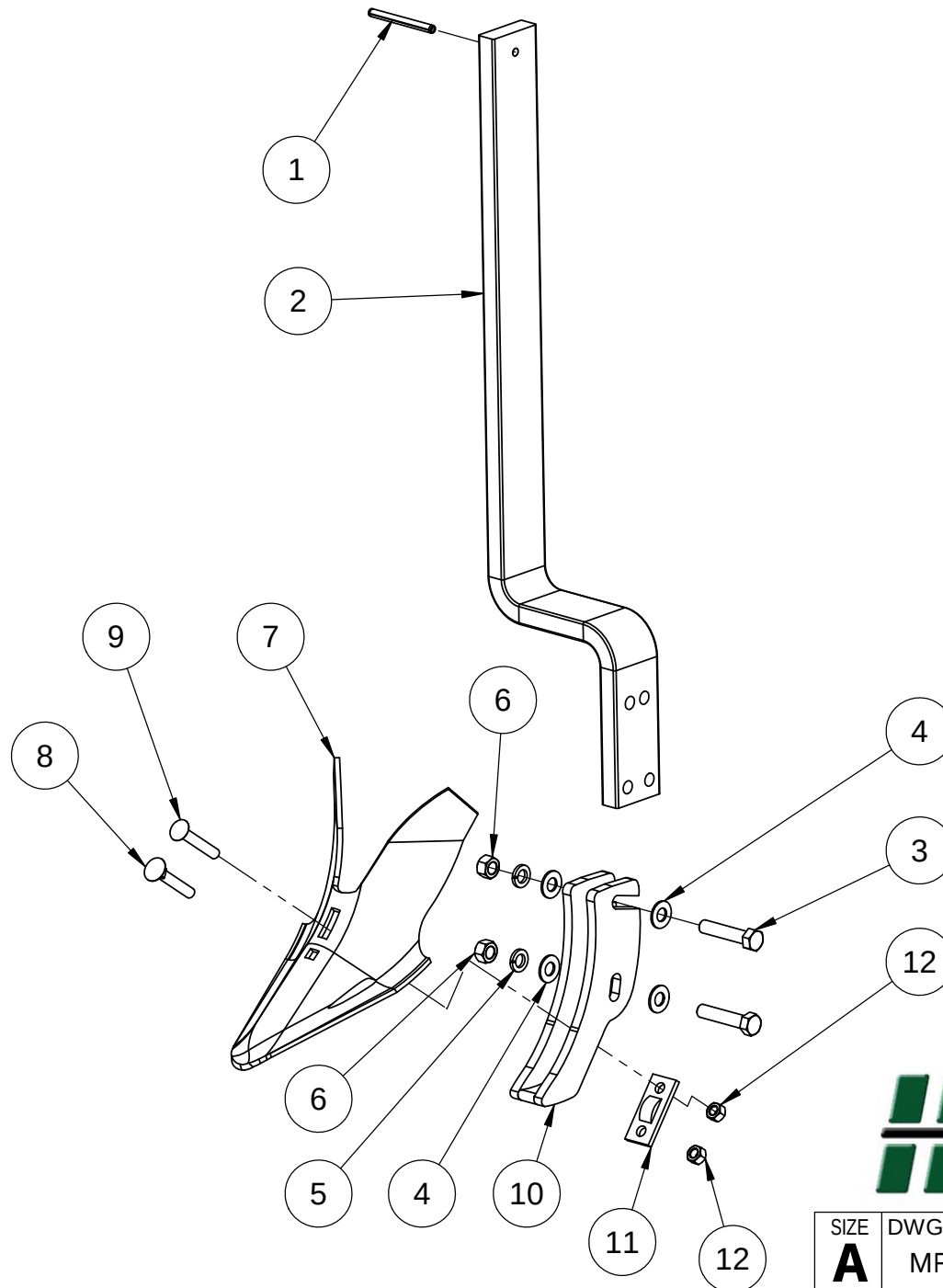
| SIZE     | DWG. NO.     | REV          |
|----------|--------------|--------------|
| <b>A</b> | 4900_Explode |              |
|          | 8/3/2015     | SHEET 1 OF 1 |



| ITEM NO. | PART NUMBER | DESCRIPTION                 | QTY. |
|----------|-------------|-----------------------------|------|
| 1        | MFG030675   | Frame, 118" Basket          | 1    |
| 2        | 4356        | Bearing, Flange             | 8    |
| 3        | 1859        | Assembly, 40" Spiral Basket | 2    |
| 4        | 1986        | Assembly, 75" Spiral Basket | 2    |
| 5        | 8272        | 1/2" x 1 1/2" Carriage Bolt | 12   |
| 6        | 8303        | 1/2" Center Lock Nut N/C    | 12   |



| ITEM NO. | PART NUMBER    | DESCRIPTION                   | QTY. |
|----------|----------------|-------------------------------|------|
| 1        | SPS 0.375x4    | Pin, Roll                     | 1    |
| 2        | 5FEQSK-3 7 OS  | Shank, 7" Offset Plow L&R     | 1    |
| 3        | 5BLT583HXZ     | Bolt, 5/8 x 3                 | 2    |
| 4        | 5WSHFLT58Z     | Flat Washer, 5/8              | 4    |
| 5        | 5WSHLOCK58S    | Lockwasher, 5/8" SS           | 2    |
| 6        | 8309           | Lock Nut, 5/8"                | 2    |
| 7        | 5FEQ11NSLOTHFT | Plow, Bed                     | 1    |
| 8        | 5BLT123PLOW    | Plow Bolt. 1/2                | 1    |
| 9        | 5BLTCB123S     | CARRIAGE BOLT, 1/2" X 3"LG SS | 1    |
| 10       | 5FEQFP-3HDT    | Foot, Plow                    | 1    |
| 11       | 5FEQFPA-23     | Adaptor, Plow Foot            | 1    |
| 12       | 8303           | Lock Nut, 1/2"                | 2    |

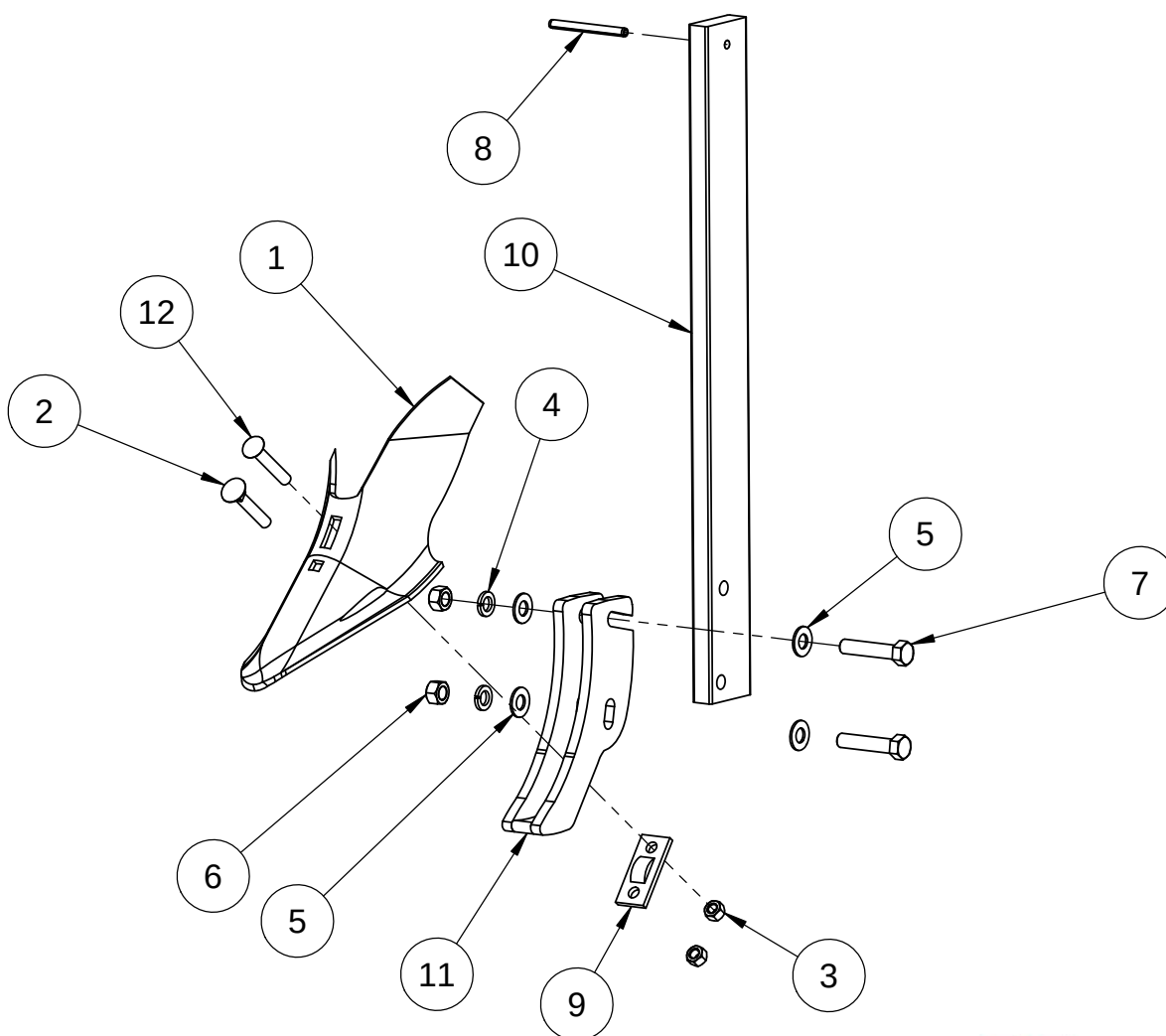


|                  |                               |              |
|------------------|-------------------------------|--------------|
| SIZE<br><b>A</b> | DWG. NO.<br>MFG030751_Explode | REV          |
|                  | 8/5/2015                      | SHEET 1 OF 1 |





| ITEM NO. | PART NUMBER   | DESCRIPTION              | QTY. |
|----------|---------------|--------------------------|------|
| 1        | MFG030749R    | Plow, Bed RH             | 1    |
| 2        | 5BLT123Plow   | Plow Bolt, 1/2" X 3"     | 1    |
| 3        | 5NUTLOCK12NCZ | Center- Lock Nut, 1/2"   | 2    |
| 4        | 5WSHLOCK58Z   | Lock Washer, 5/8"        | 2    |
| 5        | 5WSHFLT58Z    | Flat Washer, 5/8"        | 4    |
| 6        | 5NUTLOCK58NCZ | Lock Nut, 5/8"           | 2    |
| 7        | 5BLT583HXZ    | Bolt, 5/8" x 3"          | 2    |
| 8        | 5PIN384       | Pin, Roll                | 1    |
| 9        | 5FEQFPA-23    | Adaptor, Plow Foot       | 1    |
| 10       | 5FEQSSK-3     | Shank, 30" Straight Plow | 1    |
| 11       | 5FEQFP-3HDT   | Foot, Plow               | 1    |
| 12       | 5BLTCB123ZG5  | Carriage Bolt, 1/2" X 3" | 1    |
| *        | MFG030749L    | Plow, Bed LH             |      |



| SIZE     | DWG. NO.          | REV          |
|----------|-------------------|--------------|
| <b>A</b> | MFG030754_Explode |              |
|          | 8/5/2015          | SHEET 1 OF 1 |





